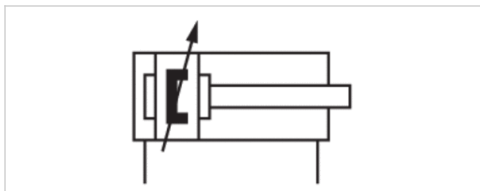


# Tie rod cylinder ISO 15552, Series ITS

- ISO 15552
- Ø 160-320 mm
- Ports G 3/4 G 1
- double-acting
- with magnetic piston
- Cushioning pneumatically adjustable
- Piston rod External thread
- ATEX optional



Standards	ISO 15552
Certificates	ATEX optional
Compressed air connection	Internal thread
Working pressure min./max.	2 ... 10 bar
Ambient temperature min./max.	-20 ... 80 °C
Medium temperature min./max.	-20 ... 80 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m <sup>3</sup>
Pressure for determining piston forces	6.3 bar



## Technical data

Piston Ø Piston rod thread Ports Piston rod Ø	160 mm M36x2 G 3/4 40 mm	200 mm M36x2 G 3/4 40 mm	250 mm M42x2 G 1 50 mm	320 mm M48x2 G 1 63 mm
Stroke 25	R480627295	R480627367	R480627451	R480627463
50	R480627296	R480627368	R480627452	R480630857
80	R480627297	R480627369	R480627453	R480627465
100	R480627298	R480627370	R480627454	R480627466
125	R480627299	R480627371	R480627455	R480627467
160	R480627300	R480627372	R480627456	R480627468
200	R480627301	R480627373	R480627457	R480627469
250	R480627302	R480627374	R480627458	R480627470
320	R480627303	R480627375	R480627459	R480627471
400	R480627304	R480627376	R480627460	R480627472
500	R480627305	R480627377	R480627461	R480627473

## Technical data

Piston Ø	160 mm	200 mm	250 mm	320 mm
Retracting piston force	11875 N	19000 N	29688 N	48704 N
Extracting piston force	12667 N	19792 N	30925 N	50668 N
Cushioning length	46 mm	46 mm	56 mm	56 mm
Cushioning energy	160 J	170 J	180 J	190 J
Weight 0 mm stroke	12,5 kg	15,67 kg	25,87 kg	46,89 kg
Weight +10 mm stroke	0,21 kg	0,21 kg	0,38 kg	0,61 kg
Stroke max.	2700 mm	2700 mm	2500 mm	2500 mm

## Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Clamping piece for magnetic field sensor necessary

ATEX-certified cylinders with identification II 2G Ex h IIC T4 Gb / II 2D Ex h IIC T135°C Db\_X can be generated in the Internet configurator.

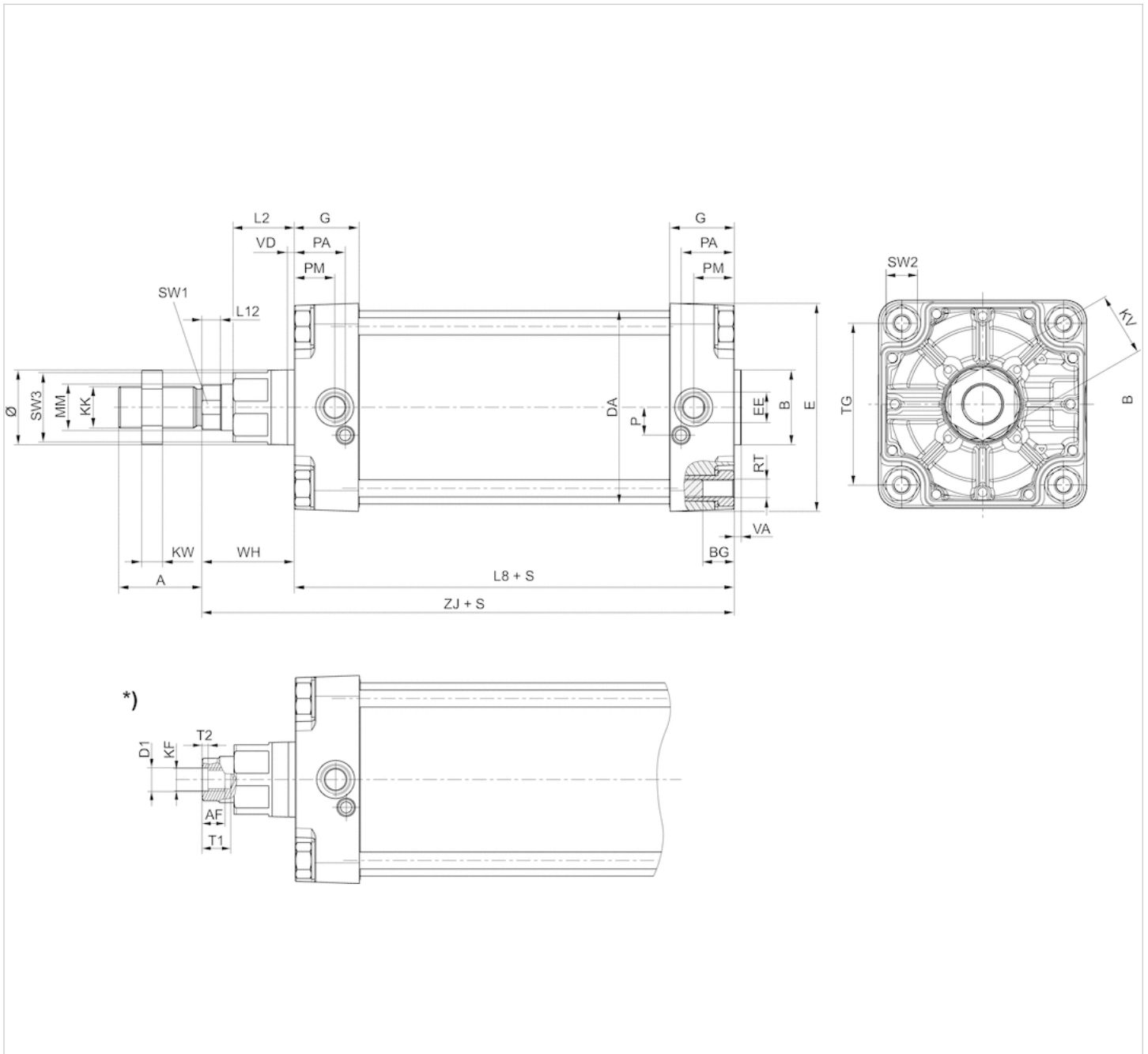
The operating temperature range for ATEX-certified cylinders is -20°C ... 60°C.

## Technical information

Material	
Cylinder tube	Aluminum, anodized
Piston rod	Stainless steel
Front cover	Die-cast aluminum
End cover	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Nut for piston rod	Steel, galvanized
Scraper	Acrylonitrile butadiene rubber
Tie-rods	Stainless steel

## Dimensions

### Dimensions



S = stroke

\*) For cylinders with optional piston rod with internal thread

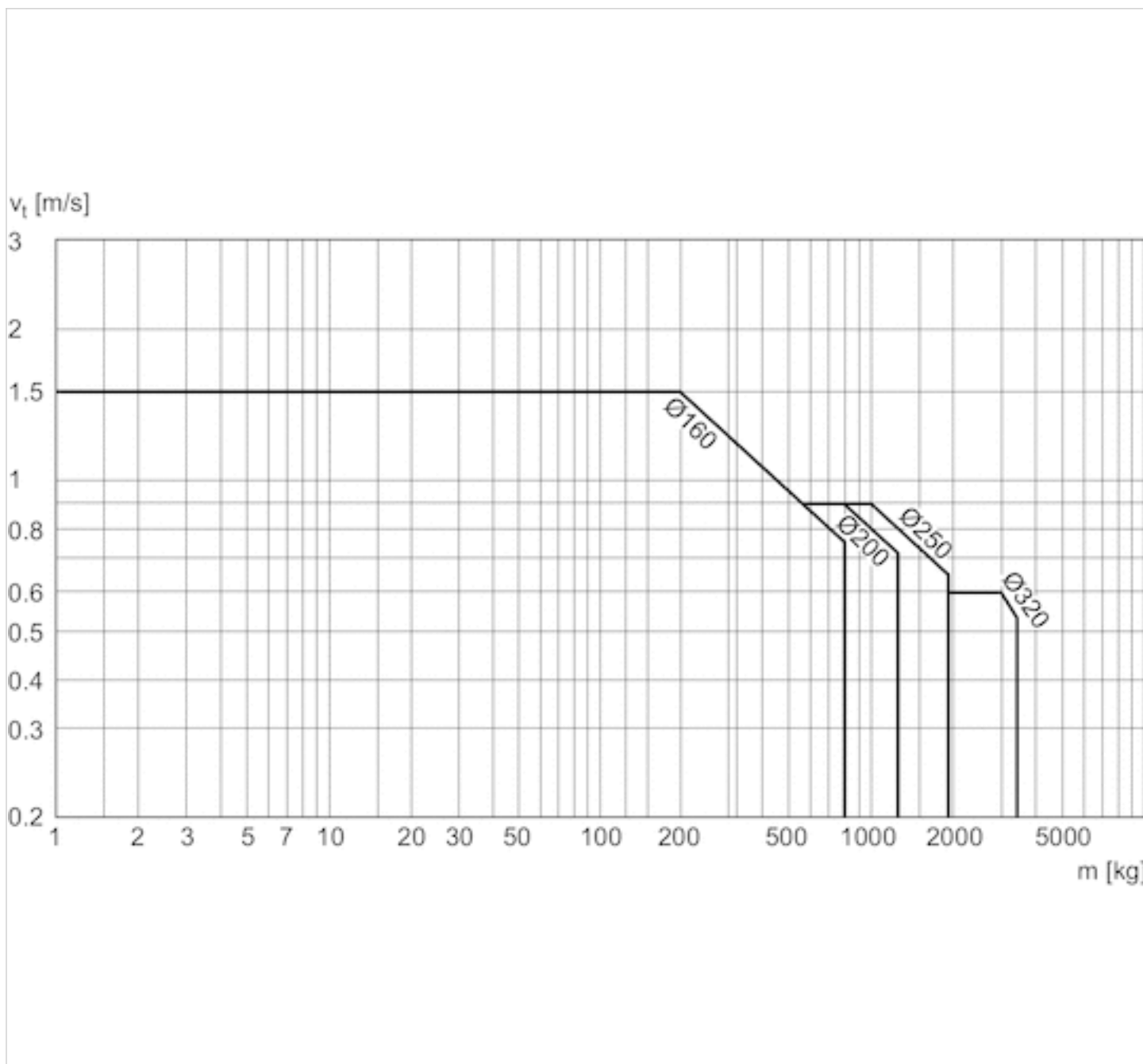
## Dimensions

Piston Ø	A	AF	B	ØB	BG	D1	DA	E	EE	G	KF	KK	KV	KW	L2	L8	L12	MM	P	PA
160 mm	72	36	65	65	24	25	167	180	G 3/4	56	M24	M36x2	55	18	53	180	16	40	24	45
200 mm	72	36	75	75	24	25	210	220	G 3/4	54	M24	M36x2	55	18	56	180	16	40	22.5	42
250 mm	84	50	90	90	25	31	262	280	G 1	59.5	M30	M42x2	65	21	67	200	20	50	29	46
320 mm	96	55	110	110	28	37	336	350	G 1	61.5	M36	M48x2	75	24	76	220	23.25	63	30	48

Piston Ø	PM	RT	SW1	SW2	SW3	T1	T2	TG	VA	VD	WH	ZJ
160 mm	35	M16	36	27	60	40	10	140	6	6	80	260
200 mm	30	M16	36	27	60	40	10	175	6	6	95	275
250 mm	32.8	M20	46	41	80	60	10	220	10	31	105	305.3
320 mm	37	M24	55	50	95	65	13	270	10	34	120	340.5

## Diagrams

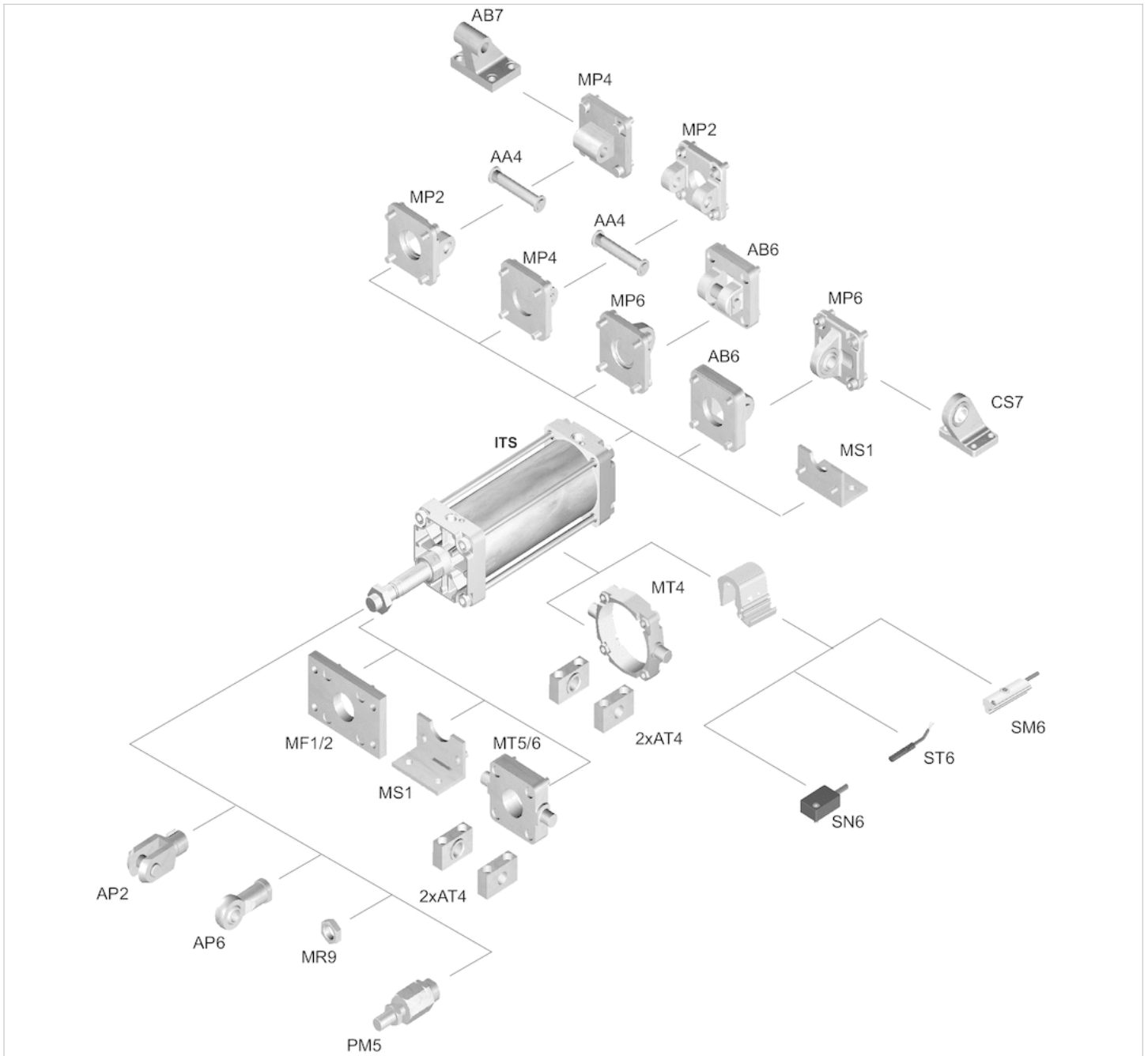
### Cushioning diagram



v = Piston velocity [m/s]  
 m = Cushionable mass [kg]

# Accessories overview

## Overview drawing



**NOTE:**

This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.

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