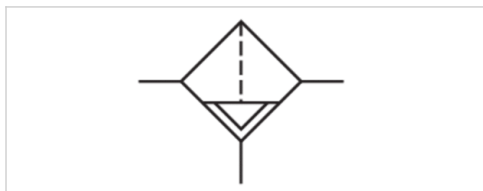


Microfilter, Series AS1-FLC

- G 1/4
- Air supply left
- filter porosity 0,01 µm



Type	Microfilter, Can be assembled into blocks
Parts	Microfilter
Mounting orientation	vertical
Working pressure min./max.	1,5 ... 12 bar
Ambient temperature min./max.	-10 ... 50 °C
Medium temperature min./max.	-10 ... 50 °C
Medium	Compressed air Neutral gases
Filter reservoir volume	12 cm ³
Filter element	exchangeable
filter porosity	0,01 µm
Condensate drain	See table below
Weight	See table below



Technical data

Part No.	Port	Flow Qn	Condensate drain
R412014614	G 1/4	350 l/min	semi-automatic, open without pressure
R412014615	G 1/4	350 l/min	fully automatic, open without pressure
R412014616	G 1/4	350 l/min	fully automatic, closed without pressure
R412014617	G 1/4	350 l/min	semi-automatic, open without pressure
R412014618	G 1/4	350 l/min	semi-automatic, open without pressure
R412014619	G 1/4	350 l/min	fully automatic, open without pressure
R412014620	G 1/4	350 l/min	fully automatic, closed without pressure

Part No.	Version	Weight
R412014614	reservoir, polycarbonate, without protective guard	0,169 kg
R412014615	reservoir, polycarbonate, without protective guard	0,187 kg
R412014616	reservoir, polycarbonate, without protective guard	0,187 kg
R412014617	reservoir, polycarbonate, with metal protective guard	0,202 kg
R412014618	Metal reservoir without window	0,246 kg
R412014619	Metal reservoir without window	0,258 kg
R412014620	Metal reservoir without window	0,258 kg

Nominal flow Qn with secondary pressure p₂ = 6 bar at Δp = 0.1 bar

Technical information

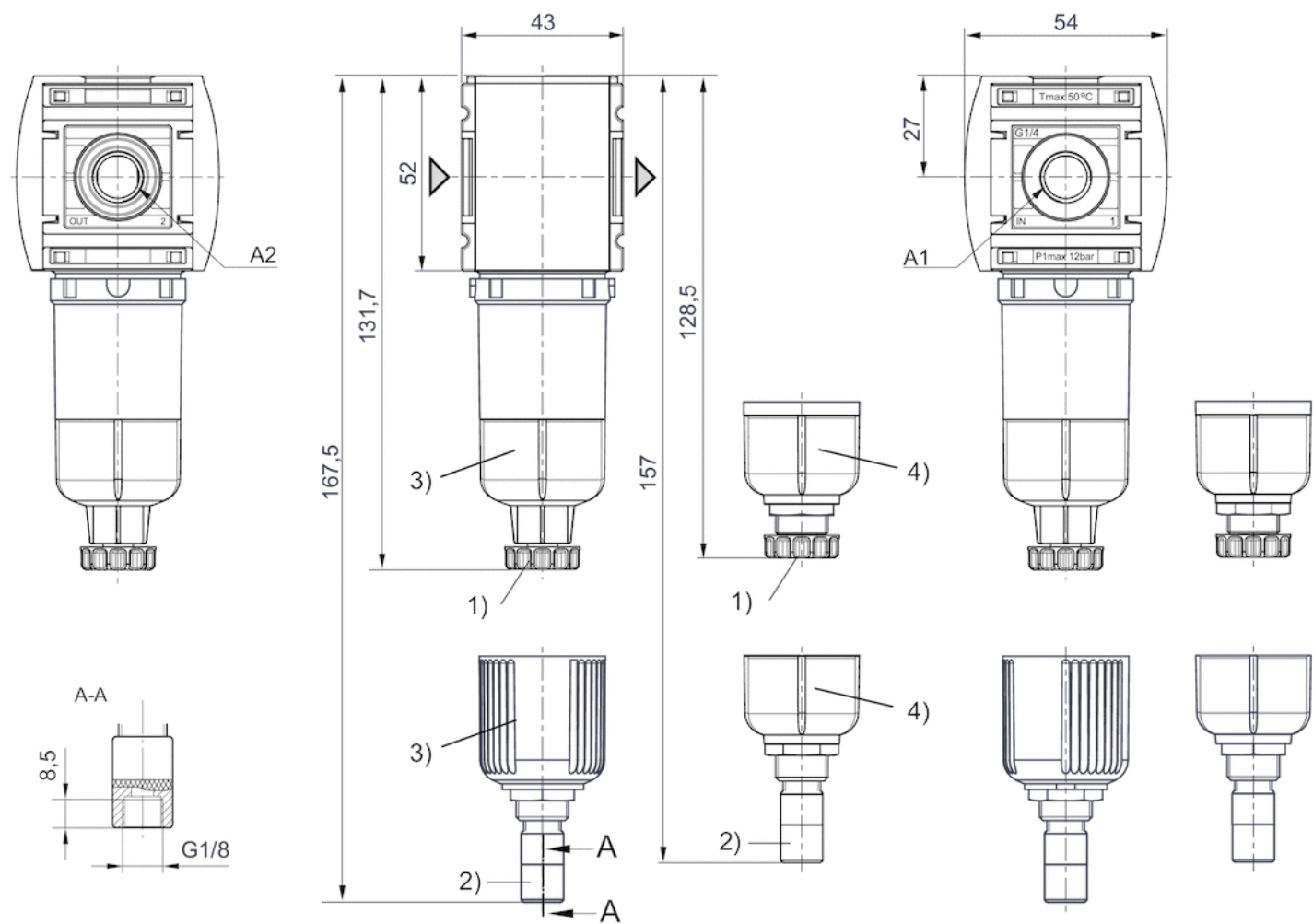
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .
Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
Recommended pre-filtering 0,3 µm
Max. achievable compressed air class acc. to ISO 8573-1:2010 1 : - : 2

Technical information

Material	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Polycarbonate metal
Protective guard	metal
Filter insert	Borosilicate aluminum

Dimensions

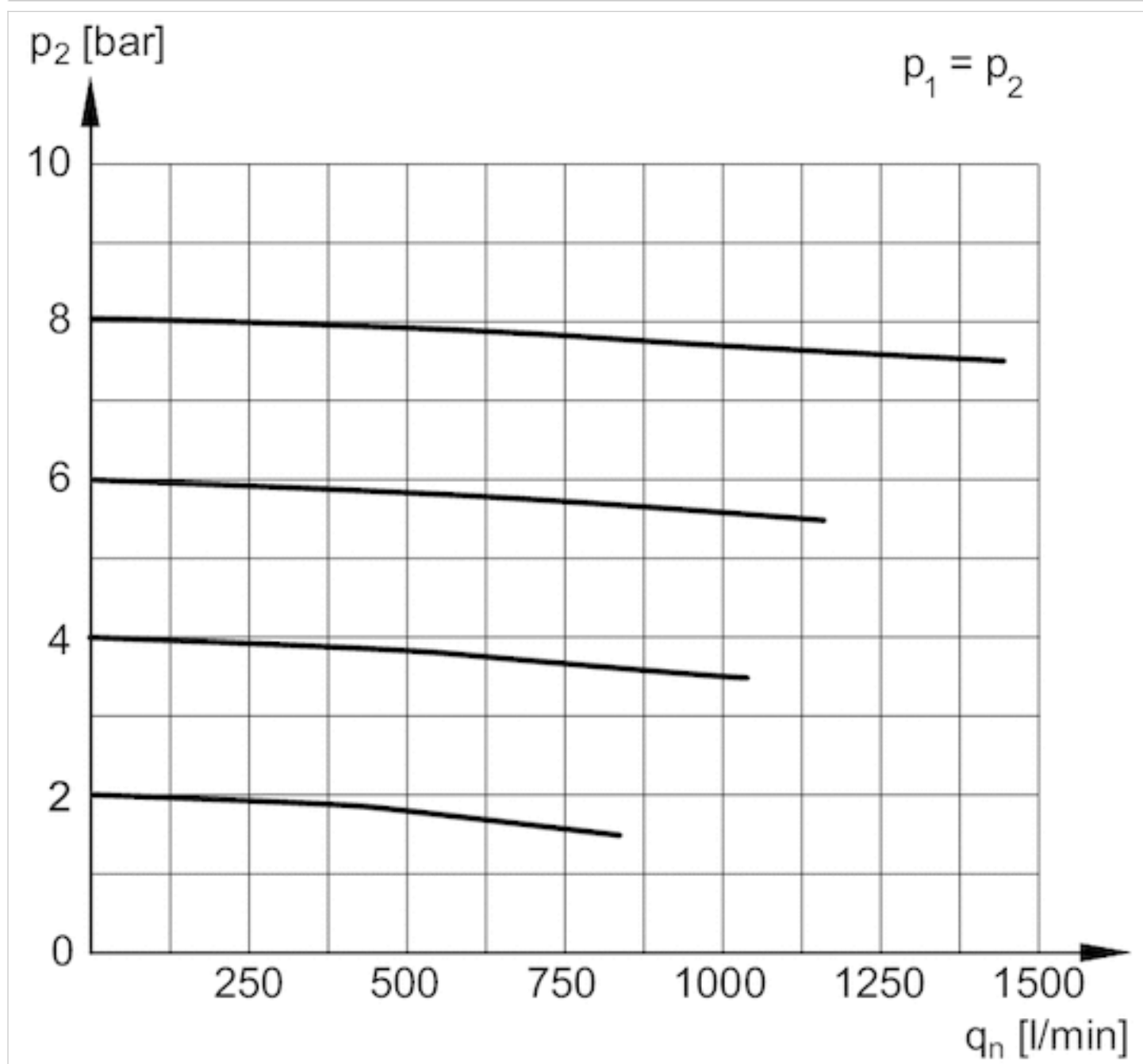
Dimensions



- A1 = input
A2 = output
1) Semi-automatic condensate drain
2) Fully automatic condensate drain
3) Reservoir: polycarbonate
4) Reservoir: metal

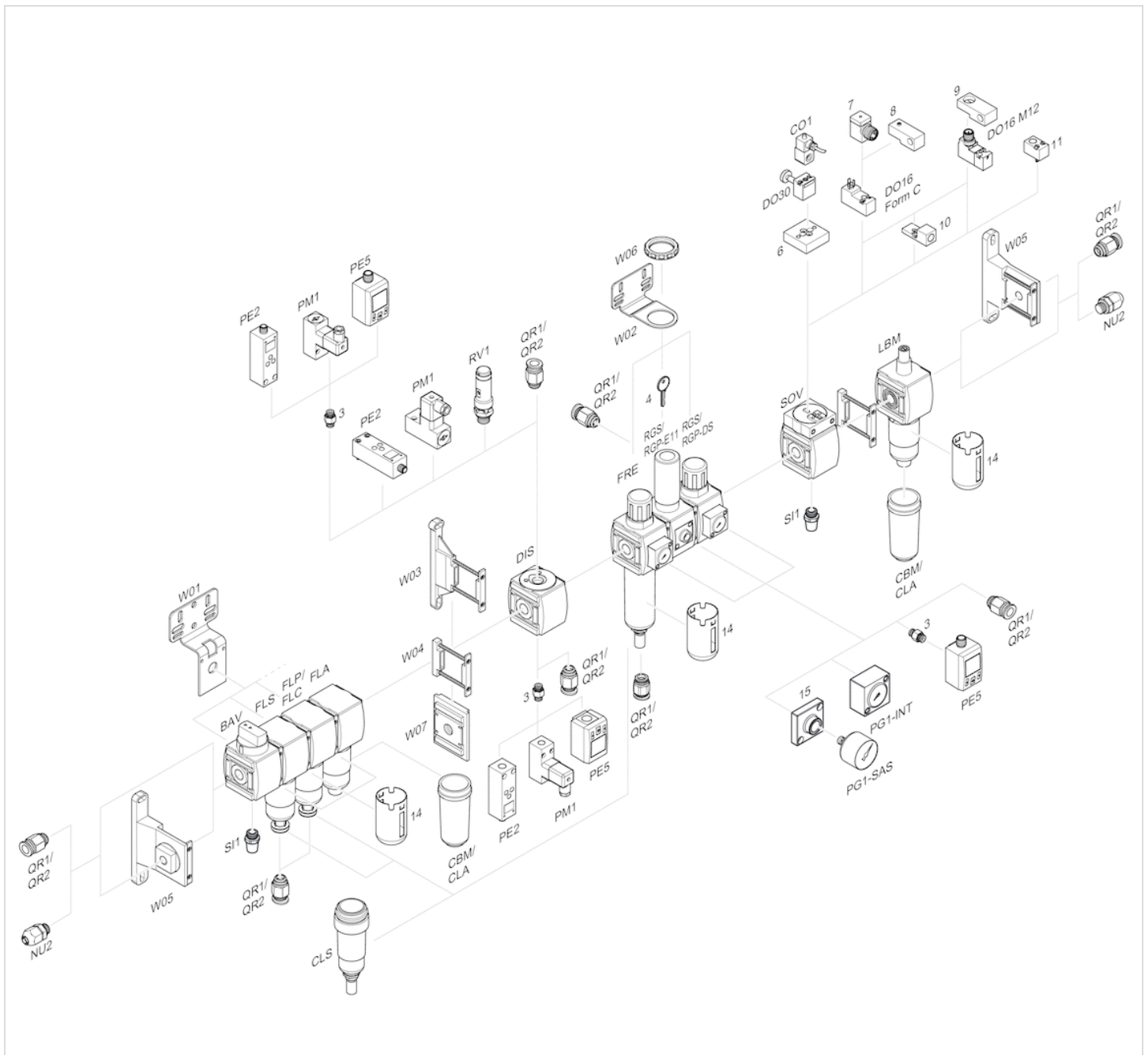
Diagrams

Flow rate characteristic



p_1 = working pressure
 p_2 = secondary pressure
 q_n = nominal flow

Accessories overview



- 3 = Double nipple
- 4 = Key for E11 locking
- 6 = Transition plate DO30
- 7 = Adapter, Series CON-VP
- 8 = Mounting aid DO16, form C
- 9 = Mounting aid DO16, M12
- 10 = Adapter for external pilot air
- 11 = Adapter pneumatic operation
- 14 = Protective guard
- 15 = Transition plate for assembling a pressure gauge with connection thread G 1/8

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