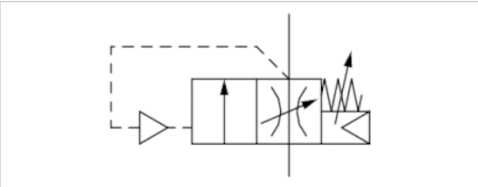


Filling valve, mechanically adjustable, series AS3-SSV

- Adjustable filling time and change-over pressure.
- Compressed air connection G 3/8 G 1/2



Type	Poppet valve, Can be assembled into blocks
Sealing principle	Soft sealing
Working pressure min./max.	2,5 ... 16 bar
Ambient temperature min./max.	-10 ... 50 °C
Medium temperature min./max.	-10 ... 50 °C
Medium	Compressed air Neutral gases
Max. particle size	40 µm
Weight	0,43 kg



Technical data

Part No.	Port	Pilot connection	Flow
			Qn
R412007245	G 3/8	G 3/8	4500 l/min
R412007246	G 1/2	G 3/8	4500 l/min

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The filling valve builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a recommissioning after a mains pressure failure or avoids emergency OFF switching. This allows dangerous abrupt cylinder motions to be avoided.

Adjustable filling time and change-over pressure.

Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.

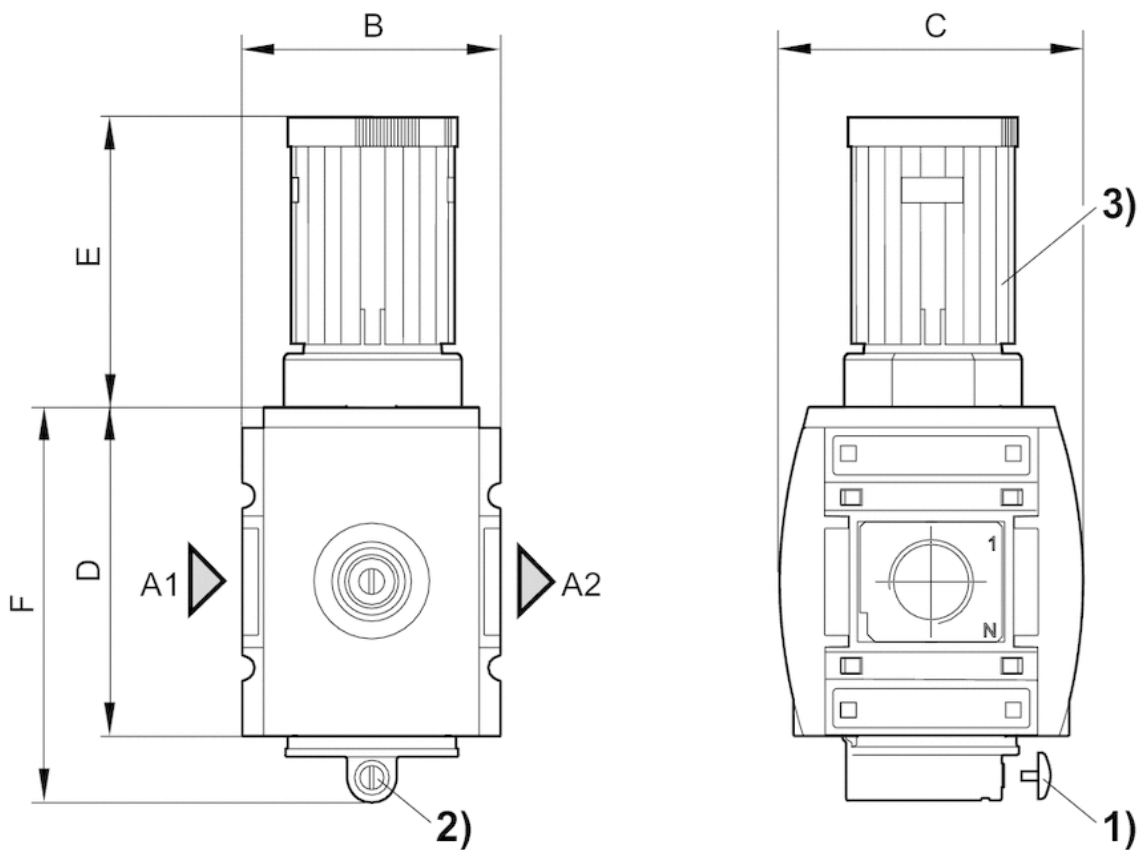
A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

Technical information

Material	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

Dimensions

Dimensions



A1 = input
A2 = output

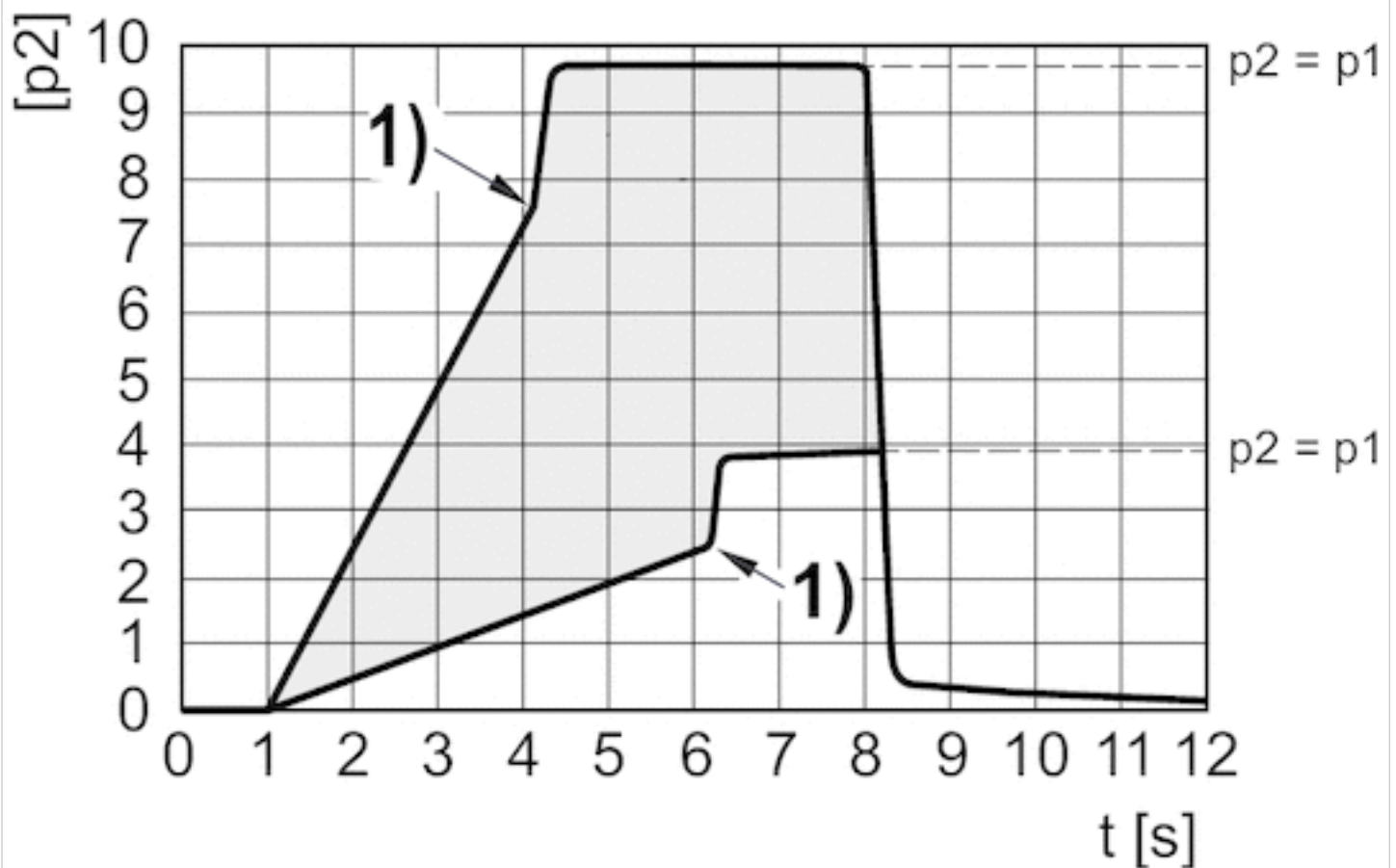
- 1) Adjustment screw lock
- 2) Adjustment screw for filling time
- 3) hand wheel for change-over pressure, lockable

Dimensions in mm

A1	A2	B	C	D	E	F
G 3/8	G 3/8	63	74	80	63.5	96
G 1/2	G 1/2	63	74	80	63.5	96

Diagrams

Secondary pressure while filling



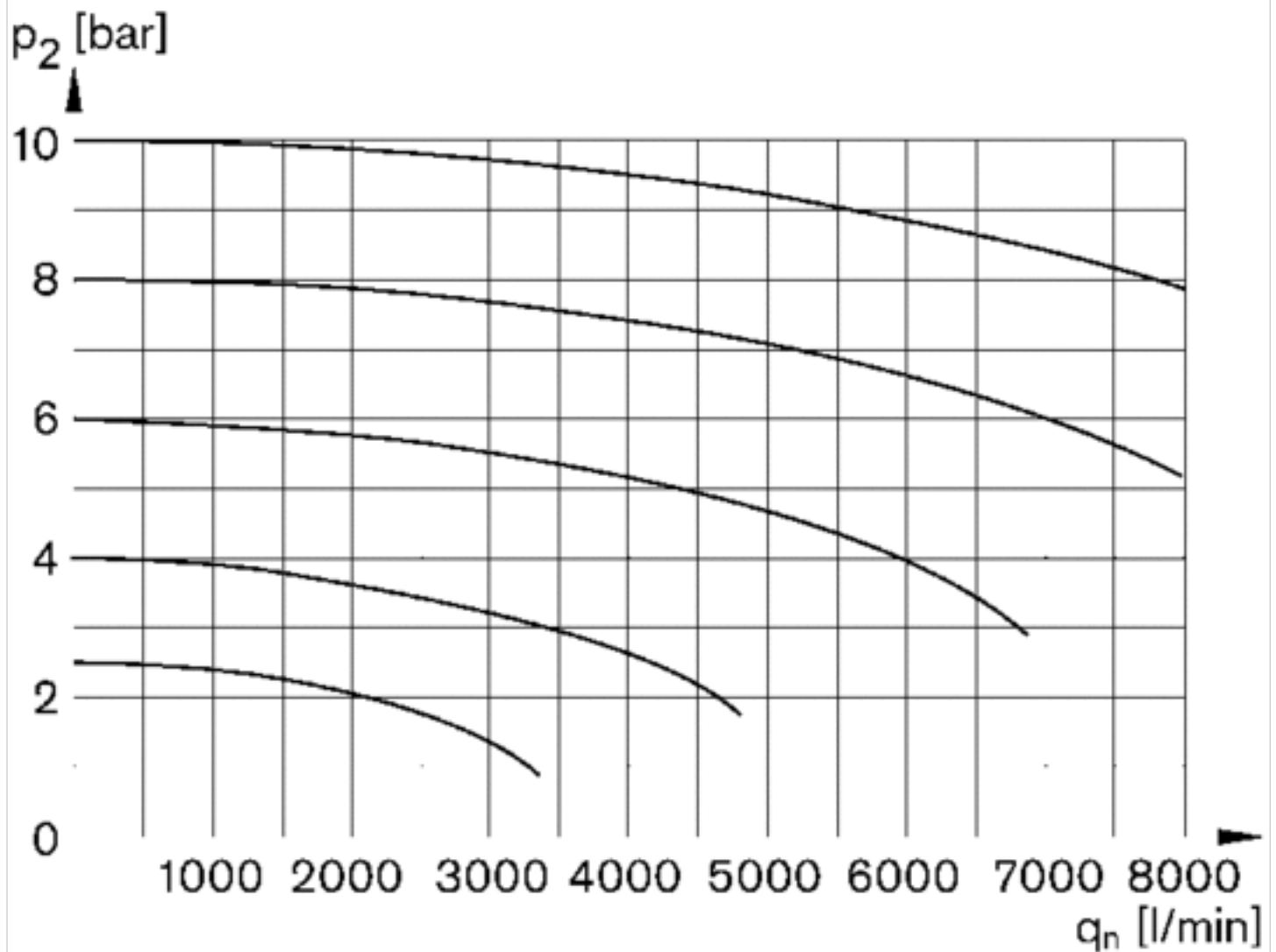
p_1 = working pressure
 p_2 = secondary pressure

t = filling time, adjustable via adjustment screw (throttle)

Change-over pressure individually adjustable via handwheel

1) Switching point: adjustable filling time and change-over pressure

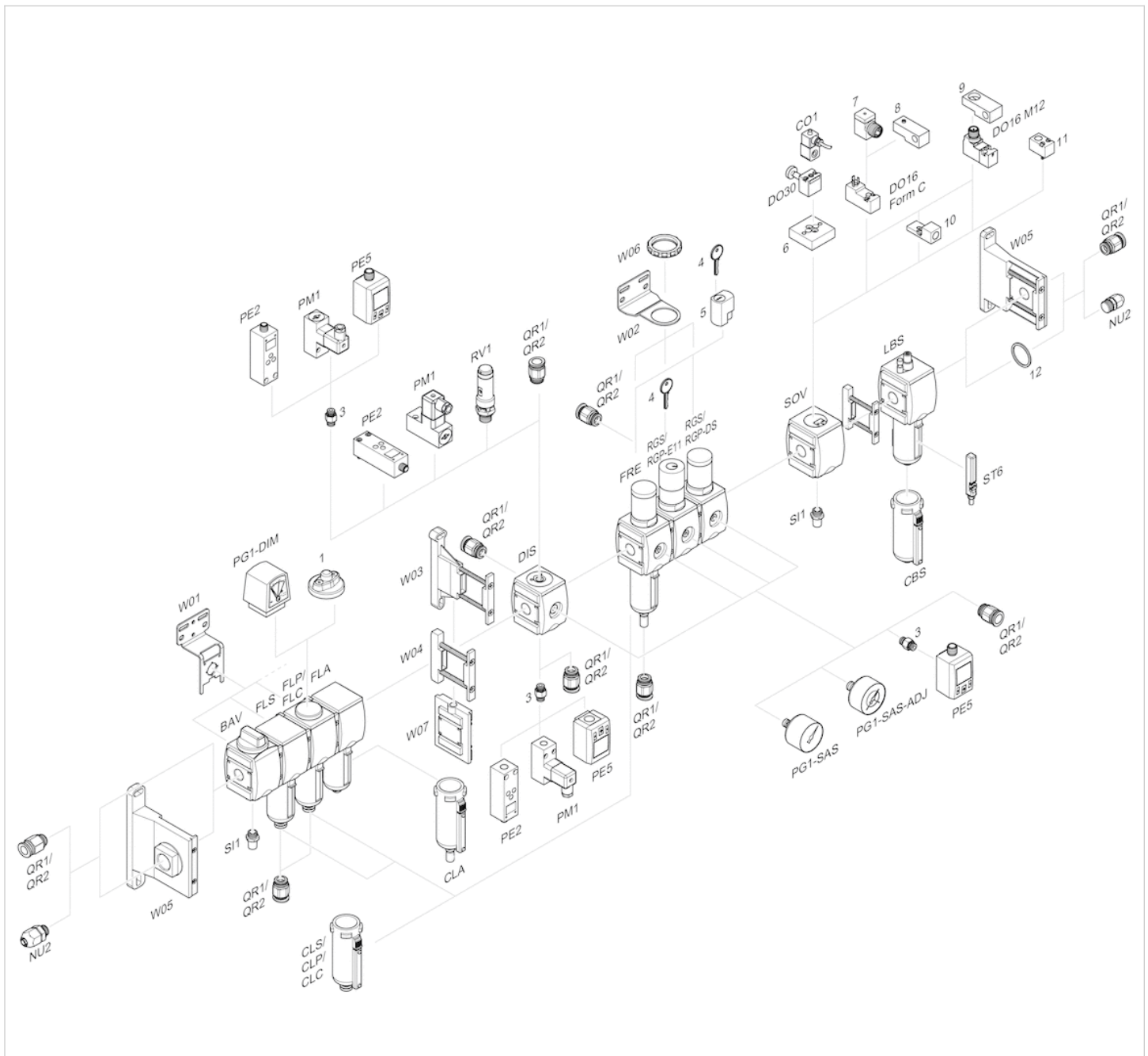
Flow rate characteristic



p_2 = secondary pressure

q_n = nominal flow

Accessories overview



- 1 = contamination display
- 3 = Double nipple
- 4 = Key for E11 locking
- 5 = mortise lock
- 6 = Transition plate DO30
- 7 = Adapter, Series CON-VP
- 8 = Mounting aid DO16, form C
- 9 = Mounting aid DO16, M12
- 10 = Adapter for external pilot air
- 11 = Adapter pneumatic operation
- 12 = Sealing ring

Efficient pneumatic solutions, our program: cylinders and drives, valves and valve systems, air supply management



Visit us: [Emerson.com/Aventics](https://emerson.com/aventics)

Your local contact: [Emerson.com/contactus](https://emerson.com/contactus)



Emerson.com



Facebook.com/EmersonAutomationSolutions



LinkedIn.com/company/Emerson-Automation-Solutions



Twitter.com/EMR_Automation

An example configuration is depicted on the title page. The delivered product may thus vary from that in the illustration. Subject to change. This Document, as well as the data, specifications and other information set forth in it, are the exclusive property of AVENTICS GmbH. It may not be reproduced or given to third parties without its consent. Only use the AVENTICS products shown in industrial applications. Read the product documentation completely and carefully before using the product. Observe the applicable regulations and laws of the respective country. When integrating the product into applications, note the system manufacturer's specifications for safe use of the product. The data specified only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgement and verification. It must be remembered that the products are subject to a natural process of wear and aging.

The Emerson logo is a trademark and service mark of Emerson Electric Co. Brand logotype are registered trademarks of one of the Emerson family of companies. All other marks are the property of their respective owners. © 2020 Emerson Electric Co. All rights reserved.
2020-12



CONSIDER IT SOLVED™