



# Mini cylinder, Series ICM

- Ø 16-25 mm
- Ports M5 G 1/8
- Single-acting, extended without pressure
- Cushioning elastic
- corrosion-resistant
- with integrated rear eye
- Piston rod External thread
- suitable for use in food processing



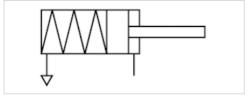
Compressed air connection Internal thread
Working pressure min./max. 3 ... 10 bar
Ambient temperature min./max. -20 ... 70 °C
Medium temperature min./max. -20 ... 70 °C
Medium Compressed air
Max. particle size 50 µm

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Oil content of compressed air 0 mg/m³

Pressure for determining piston forces 6.3 bar

Weight See table below



#### Technical data

Piston Ø	16 mm	20 mm	25 mm
Piston rod thread	M6	M8	M10x1,25
Ports	M5	G 1/8	G 1/8
Stroke 25	1326216020	1326220020	1326225020

## Technical data

Piston Ø	16 mm	20 mm	25 mm
Retracting piston force	72 N	104 N	198 N
Spring force min max.	24 37 N	28 62 N	28 62 N
Stroke max.	25 mm	25 mm	25 mm

#### Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).



Nut MR3 included in supply

## Technical information

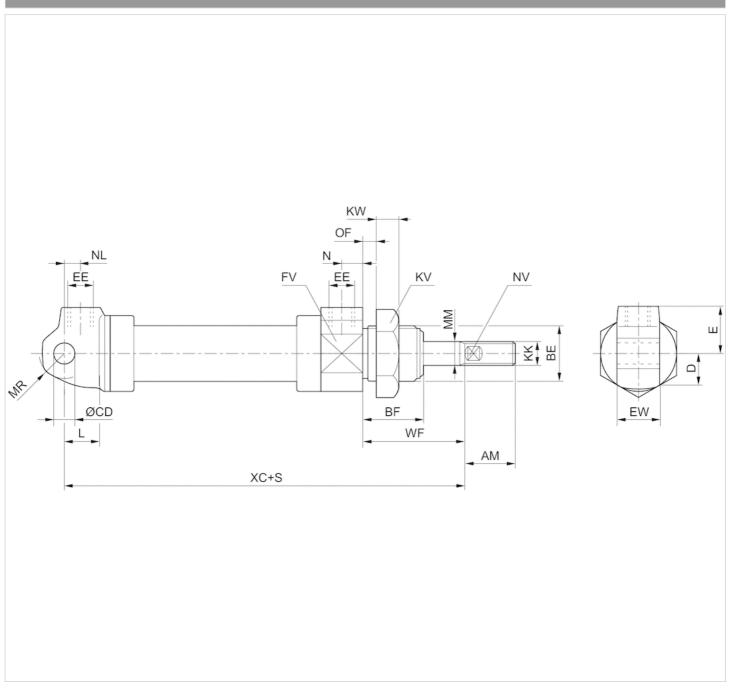
Material	
Cylinder tube	Stainless steel
Piston rod	Stainless steel
Front cover	Polyoxymethylene
End cover	Polyoxymethylene
Connection thread	Stainless steel
Seal	Acrylonitrile butadiene rubber
Nut for cylinder mounting	Polyamide
Nut for piston rod	Stainless steel
Scraper	Polyurethane
Grease	AGF (NSF-H1)





### Dimensions

#### Dimensions



S = stroke

## Dimensions

Piston Ø	AM	BE	BF	CD H11	D	Е	EE	EW d13	FV	KK	KV	KW	L	MM	MR	Ν	NL	NV
16 mm	16	M16x1,5	20	6	12	14	M5	12	24	M6	24	7	9	6	7.5	5	6	4
20 mm	20	M22x1,5	22	8	15	18	G1/8	16	30	M8	30	8	12	8	10	8	7	6
25 mm	27	M22x1,5	22	8	17	18	G1/8	16	34	M10x1,25	30	8	12	10	10	8	6.5	8

Piston Ø	OF max.	WF ±1,2	XC ±1
16 mm	10	47	133





Piston Ø	OF max.	WF ±1,2	XC ±1
20 mm	10	49	148
25 mm	10	53	152

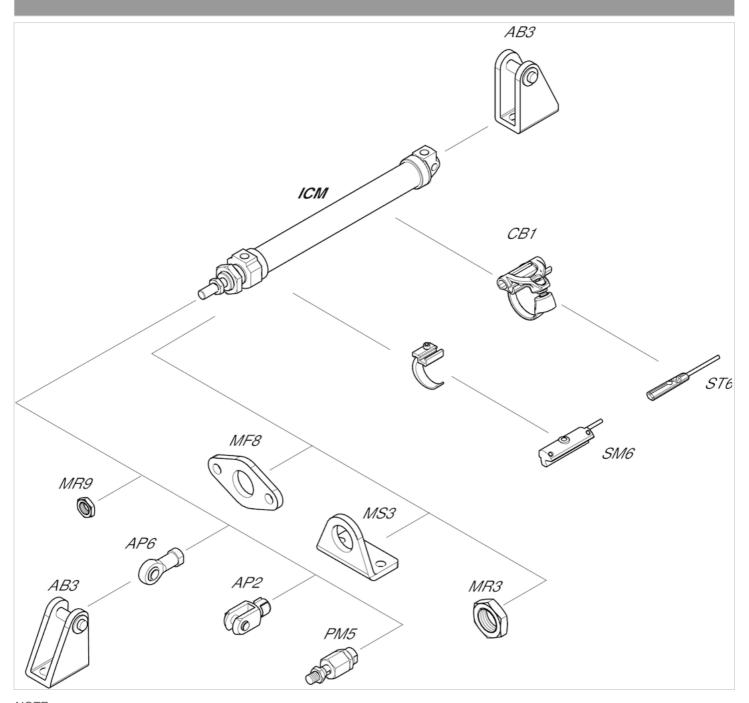
# Weight [kg]

Part No.	Piston Ø	S	Weight kg
1326216020	16 mm	25	0,08 kg
1326220020	20 mm	25	0,14 kg
1326225020	25 mm	25	0,18 kg



#### Accessories overview

#### Overview drawing



#### NOTE

This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.

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