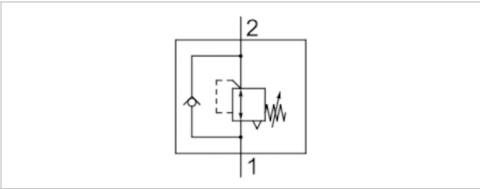
# Pressure regulator

- Qn 1▸2 = 400-750 l/min
- Internal thread / External thread
- Poppet valve




| | |
|---|---|
| Type | Poppet valve |
| Working pressure min./max. | 1 ... 16 bar |
| Adjustment range min./max. | 1 ... 8 bar |
| Ambient temperature min./max. | -10 ... 70 °C |
| Medium temperature min./max. | -10 ... 70 °C |
| Medium | Compressed air |
| Weight | See table below |

## Technical data

| Part No. | Compressed air connection Input | Compressed air connection type Input | Compressed air connection Output |
|---|---|---|---|
| 0821302078 | G 1/8 | Internal thread | G 1/8 |
| 0821302080 | G 1/4 | Internal thread | G 1/4 |
| 0821302081 | G 3/8 | Internal thread | G 3/8 |
| 0821302082 | G 1/2 | Internal thread | G 1/2 |
| 0821302079 | G 1/8 | Internal thread | G 1/4 |

| Part No. | Compressed air connection type Output | Flow | Weight | Fig. |
|---|---|---|---|---|
| | | Qn 1▸2 | | |
| 0821302078 | External thread | 400 l/min | 0,08 kg | Fig. 1 |
| 0821302080 | External thread | 600 l/min | 0,11 kg | Fig. 1 |
| 0821302081 | External thread | 750 l/min | 0,075 kg | Fig. 1 |
| 0821302082 | External thread | 750 l/min | 0,075 kg | Fig. 1 |
| 0821302079 | External thread | 400 l/min | 0,11 kg | Fig. 2 |

Nominal flow Qn at 6 bar and Δp = 1 bar

## Technical information

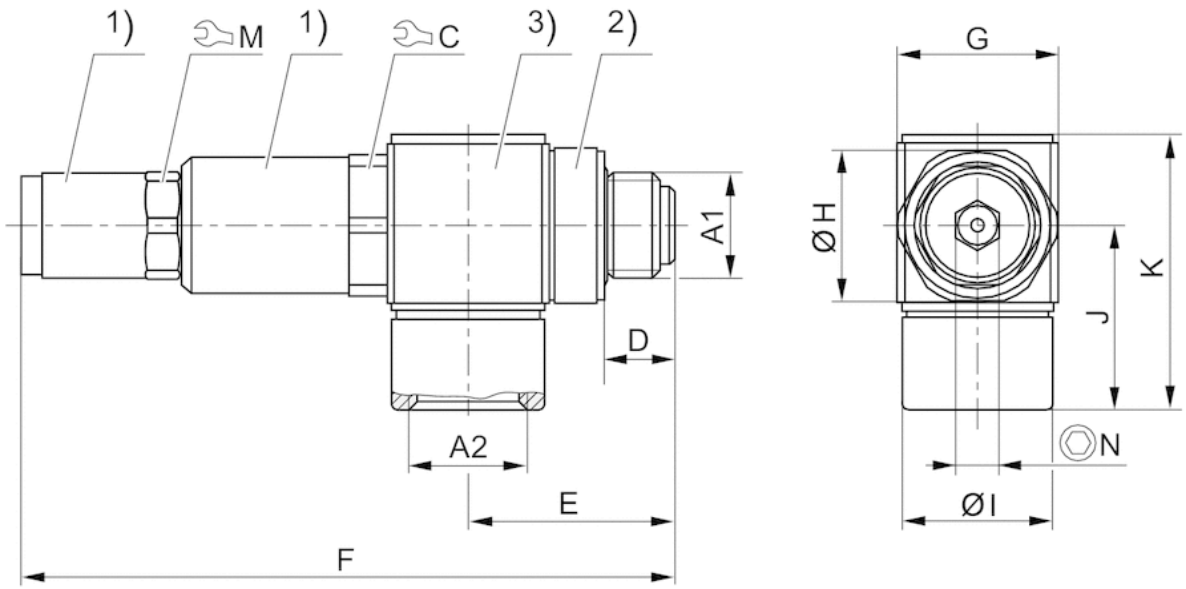
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

## Technical information

| Material | |
|---|---|
| Housing | Brass Polyamide Aluminum, galvanized black anodized |
| Seals | Acrylonitrile butadiene rubber |

## Dimensions

Fig. 1



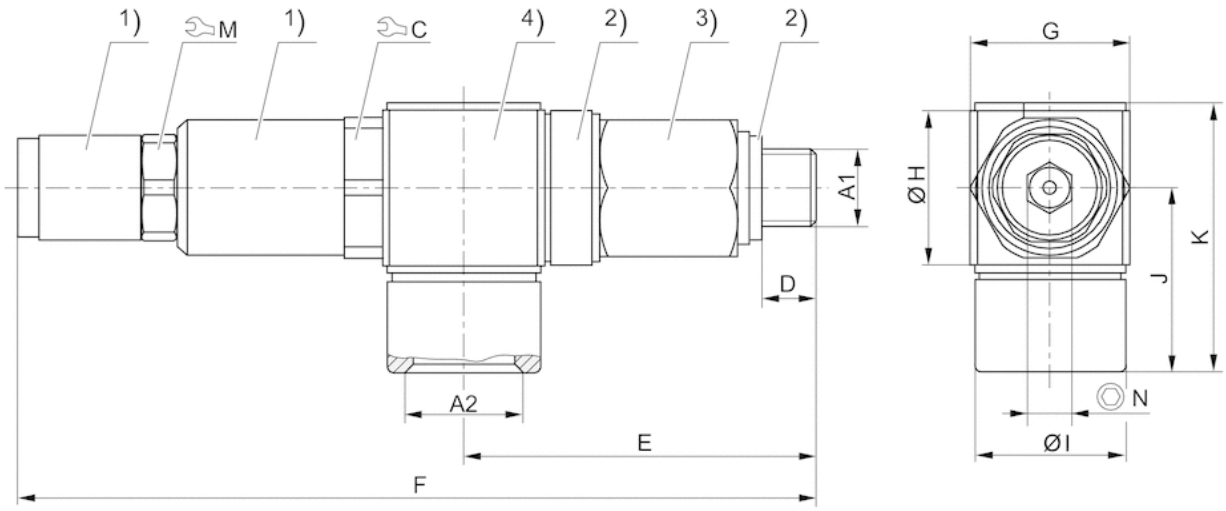

1) galvanized brass
2) polyamide
3) anodized black aluminum

## Dimensions

| Part No. | A1 | A2 | C | D | E | F | G | H | I | J | K | M | N |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 0821302078 | G 1/8 | G 1/8 | 17 | 6.3 | 19.8 | 70.8 | 15 | 15 | 13 | 18.5 | 26.7 | 13 | 5 |
| 0821302080 | G 1/4 | G 1/4 | 17 | 9.5 | 25.8 | 78.8 | 19 | 19 | 18 | 22.5 | 32.9 | 13 | 5 |
| 0821302081 | G 3/8 | G 3/8 | 22 | 9.5 | 29 | 85.2 | 23 | 23 | 23 | 28.5 | 41 | 17 | 6 |
| 0821302082 | G 1/2 | G 1/2 | 27 | 11.5 | 34 | 86.2 | 28 | 28 | 25 | 31 | 46.3 | 17 | 6 |

## Dimensions

Fig. 2




1) galvanized brass
2) polyamide
3) galvanized brass
4) anodized black aluminum

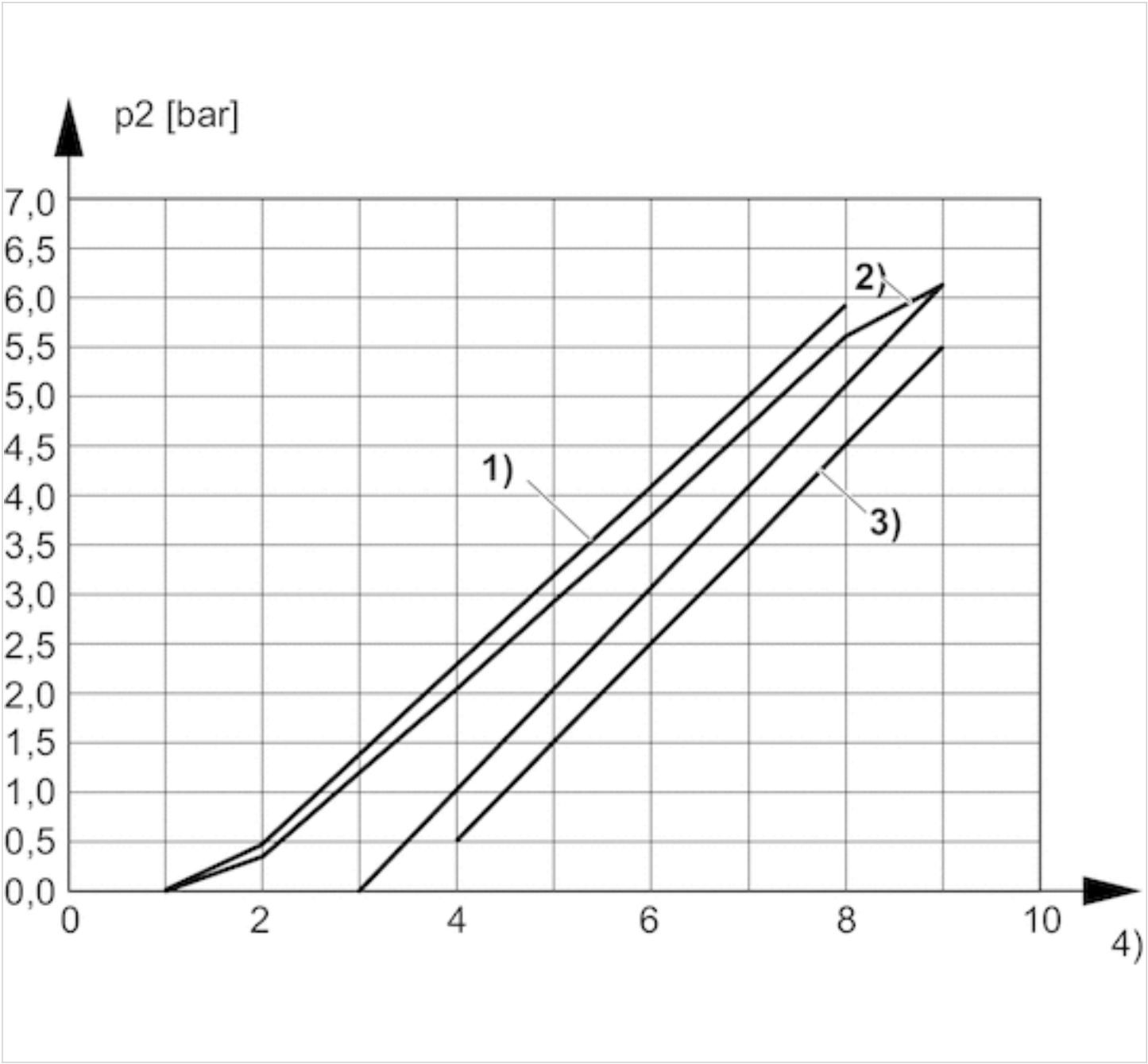
A1 = input
A2 = output

## Dimensions

| Part No. | A1 | A2 | C | D | E | F | G | H | I | J | K | M | N |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 0821302079 | G 1/8 | G 1/4 | 17 | 6.5 | 42.3 | 95.3 | 19 | 19 | 18 | 22.5 | 32.9 | 13 | 6 |

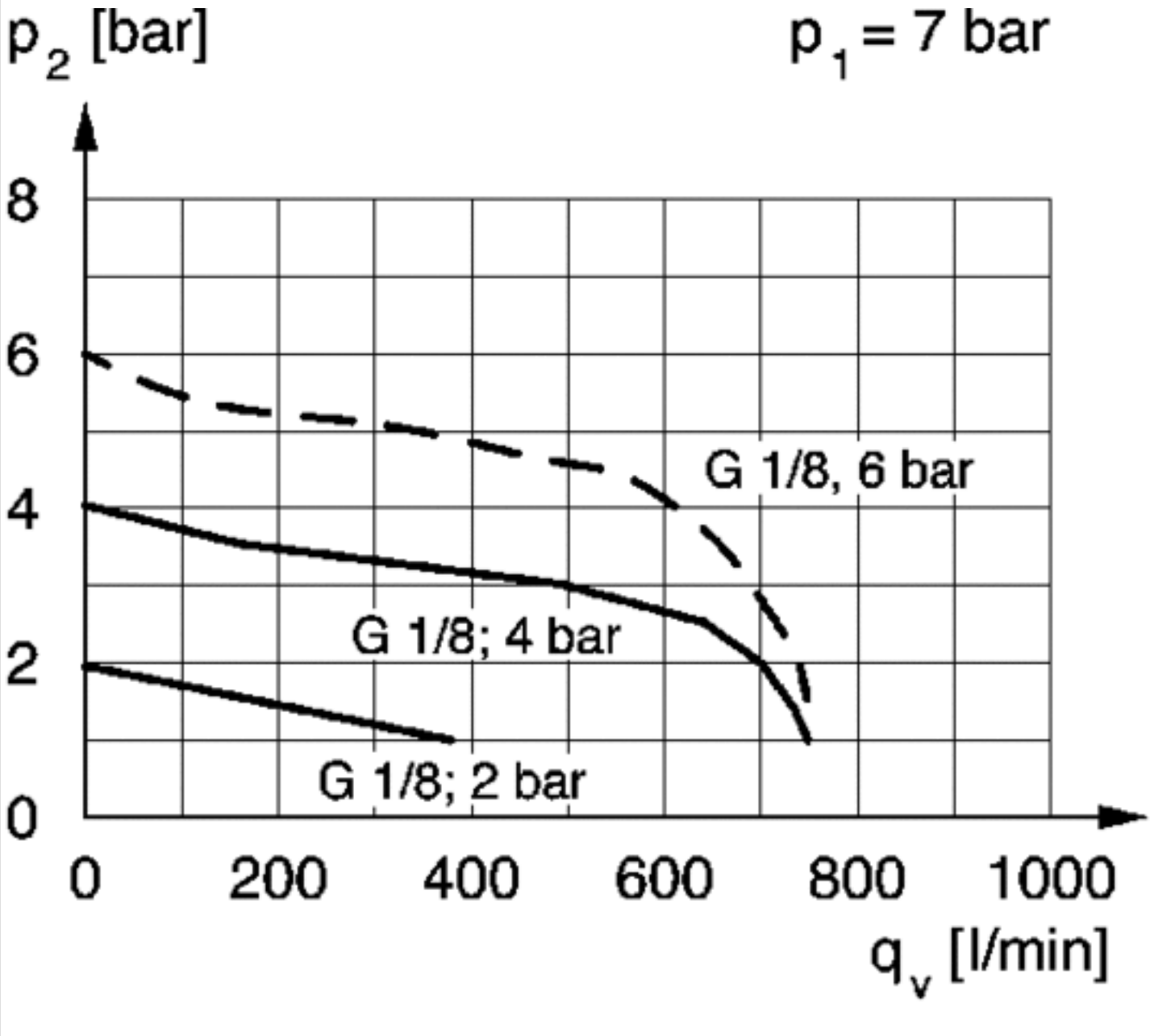
## Diagrams

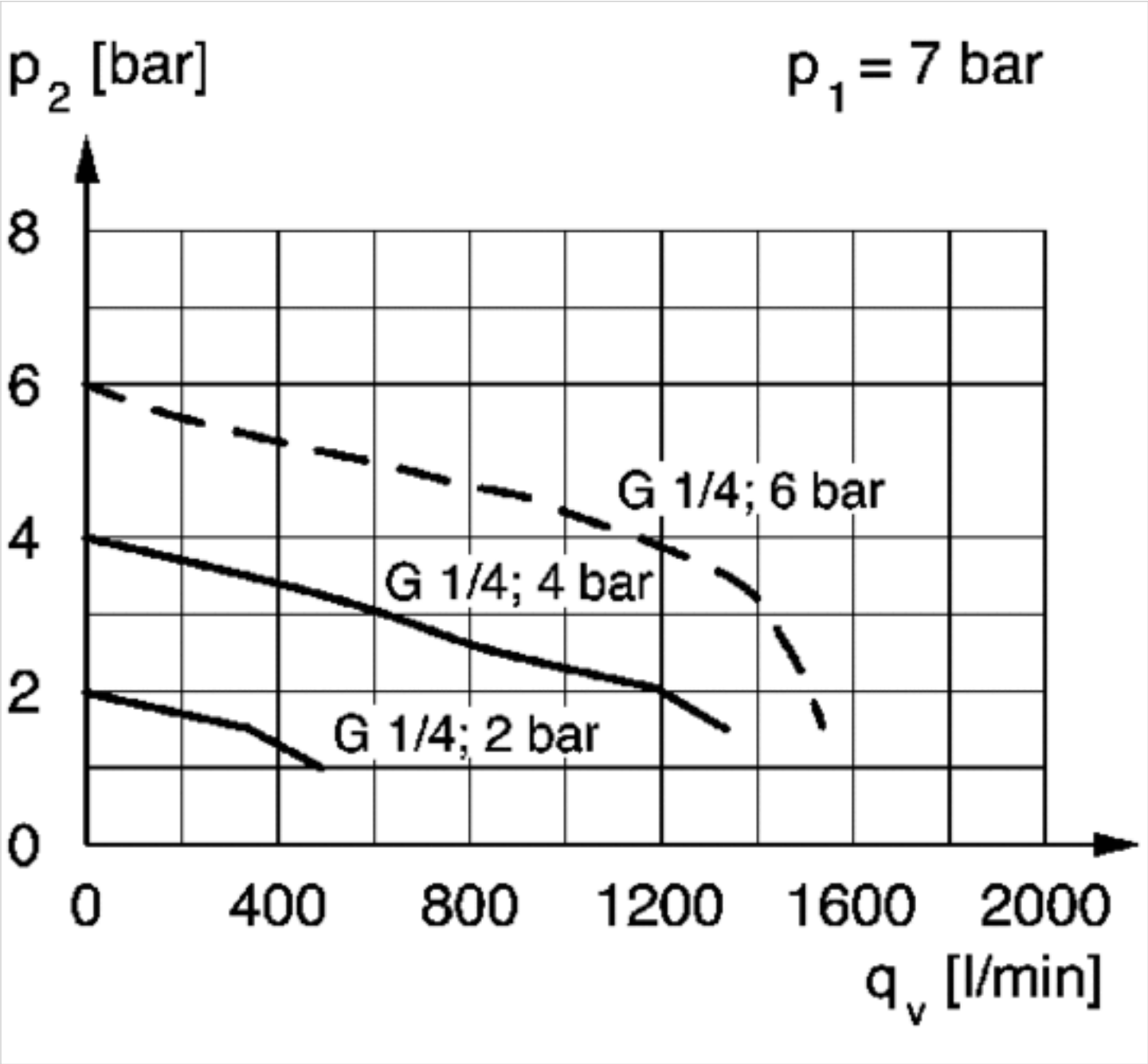
### Hysteresis

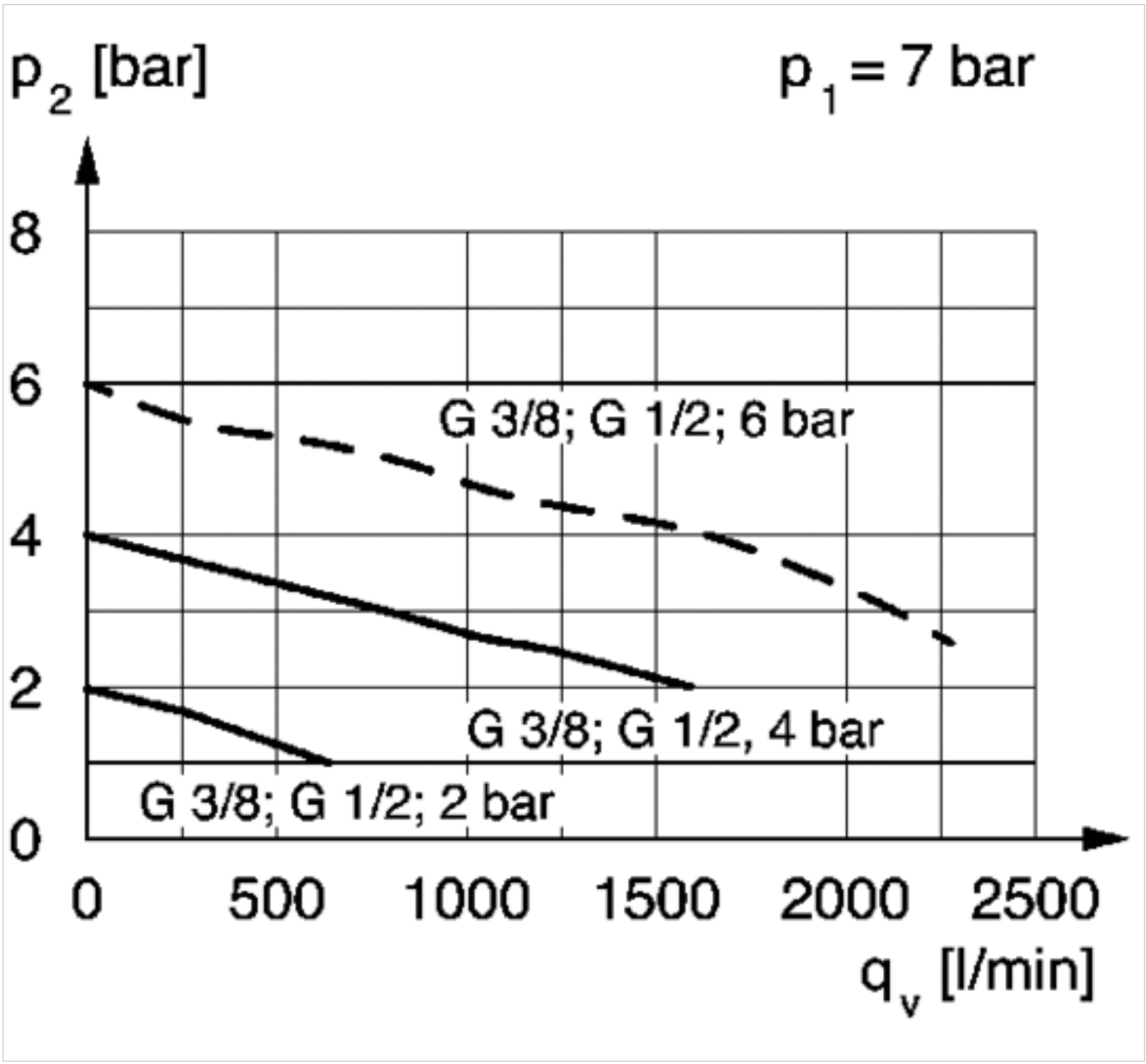



1) Overfill hysteresis
2) Control hysteresis
3) Refill hysteresis
4) Adjustment screw rotations

## Pressure characteristics curve (flow rate from 1 to 2)



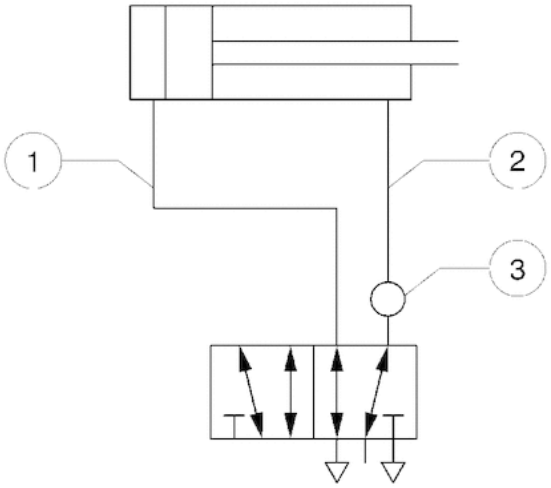

p2 [bar]
p1 = 7 bar
8
6
4
2
0
G 1/4; 6 bar
G 1/4; 4 bar
G 1/4; 2 bar
0
400
800
1200
1600
2000
qv [l/min]




p1 = working pressure, p2 = secondary pressure, qv = nominal flow

# Circuit diagram

## Application example




1) e.g. forward stroke with max. pressure
2) return stroke with reduced pressure
3) installation point on directional control valve
At low tightening torque, the sealing ring enables the banjo union to swivel through 360°. Further tightening locks the banjo union into position.
Adjust pressure via adjustment screw with hexagon socket. Lock using counter nuts.

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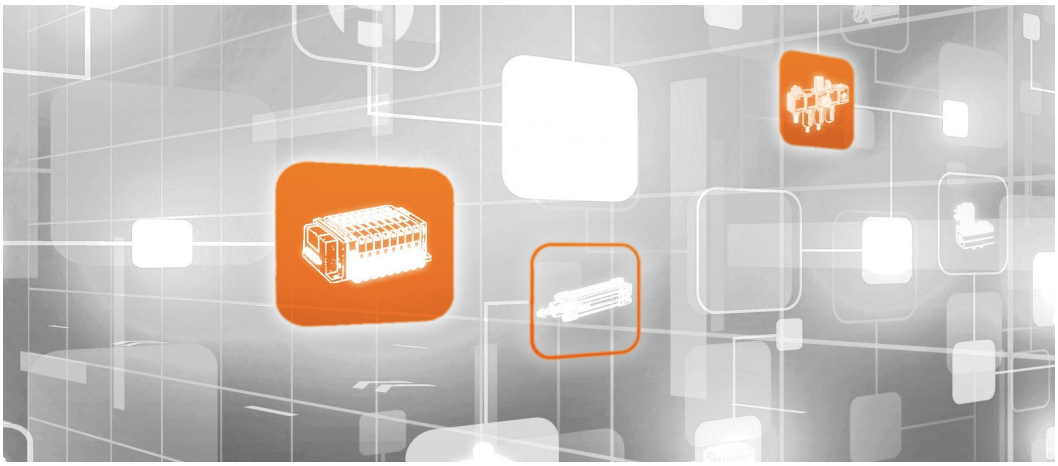

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